### MIG-Pak® 140

**Processes**  
Flux-Cored, MIG

**Product Number**  
K2658-1

<table>
<thead>
<tr>
<th>Input Power</th>
<th>Output Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>120/1/60</td>
<td>30 - 140 A</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Input Current at Rated Output</th>
<th>50-500 WFS (1.3-12.7 m/min)</th>
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<tbody>
<tr>
<td>20A</td>
<td>Max. OCV: 33</td>
</tr>
</tbody>
</table>

**Rated Output Current/Voltage/Duty Cycle**  
90A/19.5V @ 20%

**Output Range**  
30 - 140 A

**Input Range**  
50-500 WFS (1.3-12.7 m/min)

**Rated Output Voltage**  
19.5V

**Duty Cycle**  
20%

**Weight/Dimensions (H x W x D)**  
50 lbs. (22.7 kg)

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<td>50 lbs. (22.7 kg)</td>
<td>13.7 x 10.15 x 17.9 in.</td>
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<tr>
<td>(357 x 258 x 472 mm)</td>
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### 120 Volt AC Input Compact Wire Feeder/Welder

Requiring common 120 volt input power, the MIG-Pak® 140 can be used almost anywhere. With simple two knob control, the machine is easy to set up for gasless flux-cored welding for deep penetration on thicker steel or gas-shielded MIG welding on thin gauge steel, stainless or aluminum. Compare the precise drive, rugged construction and full list of standard accessories. . . the Lincoln Electric MIG-Pak® 140 is an excellent choice!

### FEATURES

- **Heavy Duty Wire Drive**  
  - Fully adjustable drive system reduces the chance of wire tangling and crushing.
  - Brass-to-Brass gun connection enhances conductivity.
  - Durable cast aluminum gear box delivers added drive torque and quiet operation.
  - Easy-turn numeric drive tension indicator identifies optimized ranges for different wire diameters.

- **Capable Performance**  
  - Forgiving arc makes dialing in your application easy.
  - Smooth arc starts with minimal spatter.
  - Wide 30-140 amp welding output range.
  - MIG weld 24 gauge up to 3/16 in. (4.8 mm) sheet metal in a single pass. Weld up to 5/16 in. (7.9 mm) steel using self-shielded Lincoln Electric Innershield® (FCAW-S) wires.

### WHAT’S INCLUDED

**Gun**  
- Magnum® 100L gun and 10 ft. (3.0 m) cable assembly with brass connection and 4-pin MS-Type connection for trigger control (K530-6)
- .025 in. (0.6 mm) Contact Tips (Qty 3) (KH710)
- .035 in. (0.9 mm) contact tips (Qty. 3) (KH712)
- Gasless nozzle for Innershield® welding (KH726)
- Gas nozzle for MIG welding (KH725)
- Spindle adapter for 8 in. (203 mm) diameter spools (KH720)
- .025 - .035 in. (0.6 – 0.9 mm) wire diameter dual track drive roll for MIG and flux-cored welding (KP2948-1)

**Shielding Gas Apparatus**  
- Harris® 3000290 Gas Regulator (S25805) and 52 in. (1.3 m) hose (S19303) for use with Ar/CO₂ blend gases. For use with CO₂ shielding gas, order a Lincoln Electric S19298 CO₂ shielding gas bottle adapter.

**Welding Wire**  
- Sample spool of .025 in. (0.6 mm) diameter SuperArc® L-56® premium MIG wire
- Sample spool of .035 in. (0.9 mm) diameter Innershield® NR®-211-MP flux-cored wire

**APPLICATIONS**  
- Shop
- Farm
- Home

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**APPLICATIONS**
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- Other
  - Work clamp and 10 ft. (3.0 m) cable
  - How To MIG Weld DVD
  - Instruction manual

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